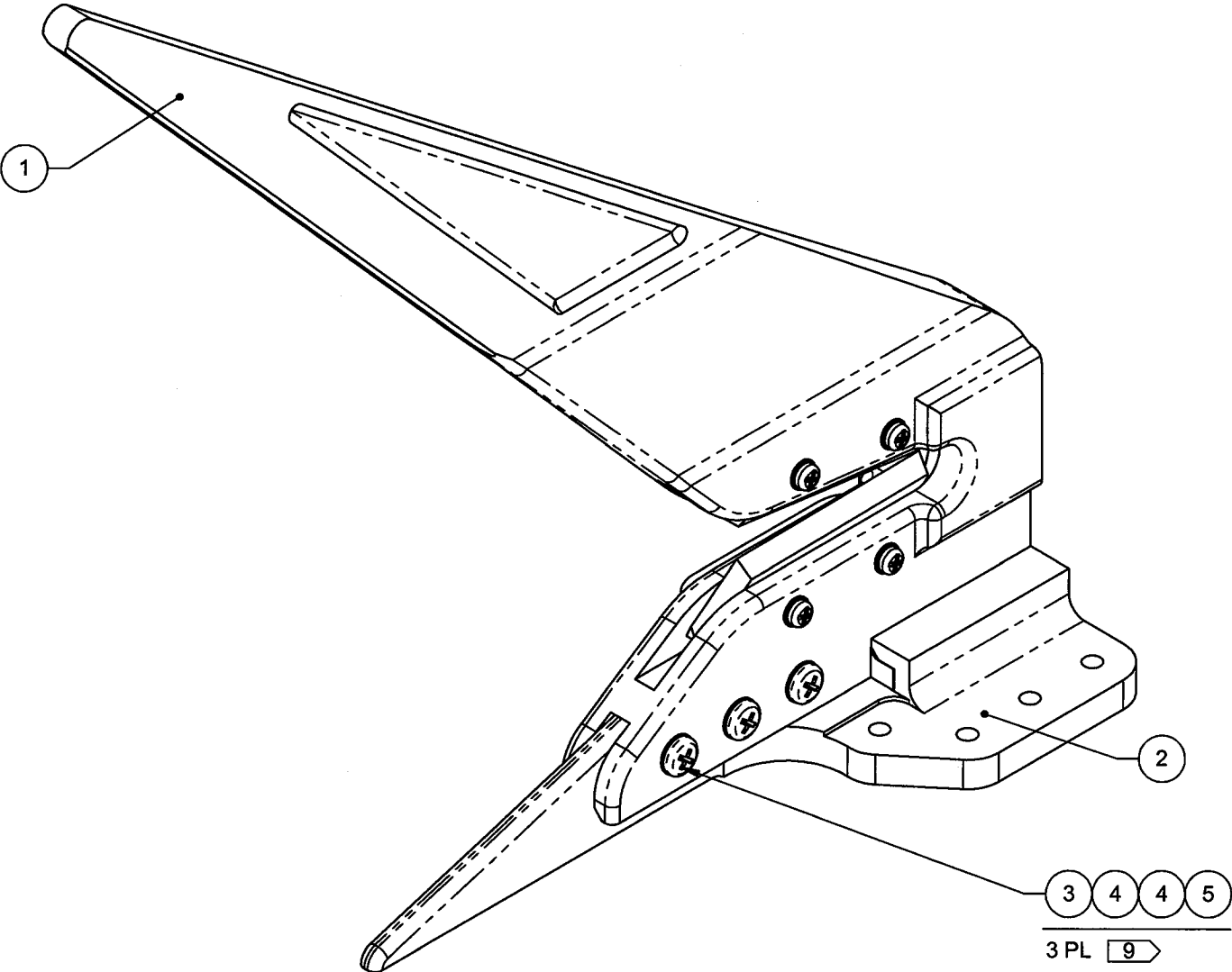


ITEM	QTY -041	P/N	TAI P/N	DESCRIPTION
	X	DTAI-1038-041	RC95T400140VN	UPPER CUTTER KIT
1	1	D5500-041	RC95T400130VN	BODY, UPPER CUTTER ASSEMBLY
2	1	D5505-1	RC95T400110VN	BASE, UPPER CUTTER
3	3	MS27039-4-20	N/A	SCREW, PAN-HEAD
4	6	NAS1149F0432P	N/A	WASHER
5	3	MS21042L4	N/A	NUT, SELF-LOCKING



DTAI-1038-041 UPPER CUTTER KIT

- NOTES:
- 1) MATERIAL: N/A.
 - 2) FINISH: N/A.
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED.
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED.
 - 5) BREAK SHARP EDGES: N/A.
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6 WITH A GREEN TAG FASTENED BY STRING TO THE ASSEMBLY. TAG CONTENTS TO INCLUDE MANUFACTURER NAME, KIT NAME "LONG LOWER CUTTER KIT", DART P/N "DTAI-1038-041", TAI P/N "RC95T400140VN", DWG REVISION "B", BATCH NUMBER AND MANUFACTURE DATE.
 - 7) WEIGHT: 4.89 lbs (2.19 kg).
 - 8) APPLY LOCTITE 598 OR EQUIVALENT RTV SEALANT TO ALL FAYING SURFACES UPON ASSEMBLY.
 - 9) ENSURE HOLES ARE CLEAN OF ANY RTV SEALANT. WET INSTALL FASTENERS USING PR-1764 CLASS B ELECTRICALLY CONDUCTIVE SEALANT OR EQUIVALENT PER MIL-S-8802.

RELEASED

2020 OCT 22

HS ER 21-197

B	SHT1: UPDATED BOM TAI P/N (RC95T400140VN WAS RC95T400101000, RC95T400130VN WAS RC95T400101100) AND NOTE 6 TAI P/N; SHT2: NAS1149F0432P WASHER, 2X WAS NAS1149F0432P WASHER. CLARIFY FASTENER WET INSTALL	CP	20.08.17
A	NEW ISSUE	JMH	18.07.04
REV.	DESCRIPTION	BY	DATE
DESIGN	JMH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	CP		
CHECKED	ML	DRAWING NO. REV. B	
MFG. APPR.	DD	DTAI-1038-041 SHEET 1 OF 2	
APPROVED	ML	TITLE SCALE	
DE APPR.	CP	UPPER CUTTER KIT NTS	
DATE	20.08.17	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

APPROVED

